

Packaging for pharmaceutical  
and cosmetic use

Raw materials for pharmaceutical  
cosmetic and food use

Equipment and furniture  
for galenic laboratory

**CERTIFICATE OF ANALYSIS**

**Product** 1202A Vegetable glycerol EP USP  
**Batch Number** P1202060-000  
**Manufacturer** ✓

**Retest date**  
03/03/2014 ✓

**TECHNICAL DATA SHEET**

|                         |   |
|-------------------------|---|
| PRODUCT                 | VEGETABLE GLYCEROL EP USP   |
| CHEMICAL NAME           | 1,2,3-propanetriol  |
| INCI NAME               | Glycerin  |
| CAS NUMBER              | 56-81-5   |
| MOLECULAR FORMULA       | C3H8O3  |
| MOLECULAR WEIGHT        | 92,1  |
| OTHER NAMES             | Glycerin; Trihydroxypropane   |
| ORIGIN                  | Vegetable   |
| TYPE OF PRODUCT AND USE | Pharmaceutical and food use (E422)  |
| APPEARANCE              | Clear and colourless, syrupy liquid, very hygroscopic (20°C)  |
| SOLUBILITY              | Soluble in water, alcohol; slightly soluble in acetone  |
| STORAGE                 | Store at room temperature, in a cool and aerated place.   |
| PROPERTIES              | Technological properties: antimicrobial preservative; solvent and cosolvent; emollient; humectant; sweetening agent; tonicity agent. Therapeutic properties: glycerol is an osmotic dehydrating agent with hygroscopic and lubricating properties; when given orally, it exerts an emollient, slightly laxative effect; when administered rectally, it can promote faecal evacuation in the management of constipation; it usually acts within 15 to 30 minutes. The glycerol exerts an osmotic effect which is responsible for increasing the plasma osmolality, resulting in the movement of water by osmosis from the extravascular spaces into the plasma and, consequently, in the reduction of intra-ocular pressure; glycerol has also been given orally to reduce intracranial pressure in various pathological situations. |

FARMADENT d.o.o.  
Minarikova ul. 6  
2000 Maribor  
Prejel: FUJIB DRAGO  
Zec: [Signature]  
Datum prejema: 27.7.2012  
Pregledal: M. M. [Signature] LT Robert mag. farm., spec.  
Datum pregleda: 30.7.2012

**APPLICATIONS**

In topical pharmaceutical formulations and cosmetics, glycerin is used primarily for its humectant and emollient properties; glycerin is also used as a solvent or cosolvent in creams and emulsions. Glycerin is additionally used in aqueous and nonaqueous gels and also as an additive in patch applications. In oral solutions, glycerin is used as a solvent, sweetening agent, antimicrobial preservative and viscosity-increasing agent. It is also used as a plasticizer of gelatin in the production of soft-gelatin capsules and gelatin suppositories; it is also used in film coatings. For its pleasant taste and for its high viscosity, it is used both as a sweetener and as an active ingredient in syrups and tablets.

**RECOMMENDED DOSAGE**

As a laxative: in adults and children older than 6 years, the usual dose of glycerol is 2-3 g when administered rectally as a suppository or 5-15 ml when administered as enema (6-9 g each micro-enema, often in association with starch and mallow and chamomile liquid extracts); for younger children, the usual doses are halved. Antimicrobial preservative < 20%; Emollient <= 30%; Gel vehicle, aqueous 5-15%; Gel vehicle, nonaqueous: 50-80%; Humectant <= 30%.

| ANALYSIS               | LIMITS                                       | RESULTS     |
|------------------------|--|-------------|
| ASSAY                  | Glycerol content >= 99,70% w/w               | 99,80%      |
| IDENTITY               | Conform (USP)                                | Complies    |
|                        | Identification A (Refractive index): conform | Complies    |
|                        | Identification B (IR): conform               | Complies    |
|                        | Identification C (Nitric acid): conform      | Complies    |
|                        | Identification D (Evaporating test): conform | Complies    |
|                        | Identification B (USP): conform              | Complies*   |
|                        | Identification C (USP): conform              | Complies*   |
| COLOUR                 | APHA color: <= 10                            | 5,0         |
| ODOUR                  | Conform                                      | Complies    |
| DENSITY                | >= 1,2490 g/ml at 25°C (USP)                 | 1,2615 g/ml |
| APPEARANCE OF SOLUTION | Conform (EP)                                 | Complies    |
| REFRACTIVE INDEX       | 1,473-1,474 (20°C)                           | 1,474       |

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The Company's Quality  
is recognized by certification:  
ISO 9001:2008  
ISO 14001:2004



**FARMALABOR s.r.l.** Offices: via Pozzillo (il traversa sinistra) Zona Industriale - Registered Office: via Oberdan, 52 - 76012 Canosa di Puglia (Bt) Italy - Representative office: via Cavriana, 3 - 20134 Milano - Company Register of Bari - VAT IT 05676410722

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**PACK**

FARMALABOR  
Farmacisti Associati

Farmalabor  
**TECH**

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Batch Number **P1202060-000**

Manufacturer

Retest date

**03/03/2014**

| ANALYSIS                    | LIMITS   | RESULTS        |
|-----------------------------|--|----------------|
| RESIDUE ON IGNITION         | <= 0,01% (USP)   | < 0,01%        |
| WATER                       | <= 0,3% w/w  | 0,07%          |
| SULFATED ASH                | <= 0,01% w/w (EP)  | < 0,01%        |
| HEAVY METALS                | Total heavy metals <= 5 ppm (EP)   | < 5 ppm *      |
|                             | <= 5 mcg/g (USP)   | < 5 mcg/g *    |
| SULFATES                    | <= 0,002% w/w (USP)  | < 0,002% *     |
| CHLORIDES                   | <= 0,001% w/w (USP)  | < 0,001%       |
|                             | <= 10 ppm (EP)   | < 10 ppm       |
| ACIDITY/ALCALINITY          | Alkalinity (EP) <= 0,00 ml NaOH 0,1 M  | 0,00 ml        |
|                             | Acidity (EP): <= 0,20 ml NaOH 0,1 M  | 0,05 ml        |
|                             | Conform (EP)   | Complies       |
|                             | Acidity (APAG) <= 0,08 meq/100 g   | 0,02 meq/100 g |
| FATTY ACIDS AND ESTERS      | <= 1 ml 0,5N NaOH (USP)  | < 1 ml         |
| ESTERS                      | >= 8,0 ml HCl 0,1M (EP)  | > 8,0 ml       |
| RELATED SUBSTANCES          | Impurity A and related substances: conform   | Complies       |
|                             | - impurity A (DEG) <= 0,1%   | < 0,1%         |
|                             | - any other impurity eluting before Glycerol: <= 0,1%  | < 0,1%         |
|                             | - total impurities eluting after Glycerol: <= 0,5%   | < 0,5%         |
|                             | DEG and related compounds (USP): conform   | Complies       |
|                             | - any individual impurity (excluding DEG) <= 0,1%  | < 0,1%         |
|                             | - total impurities, including DEG: <= 1,0%   | < 1,0%         |
|                             | - Diethylene glycol <= 0,025%  | < 0,025%       |
|                             | - Ethylene glycol <= 0,025%  | < 0,025%       |
| ALDEHYDES                   | <= 10 ppm (EP)   | < 10 ppm *     |
| SUGARS                      | Conform (EP)   | Complies       |
| IMPURITIES                  | Chlorinated compounds (USP) <= 0,003% w/w (USP)  | < 0,003%       |
|                             | Halogenated compounds <= 30 ppm (EP)   | < 30 ppm       |
| VOLATILE ORGANIC IMPURITIES | Conform  | Conform        |
| RESIDUAL SOLVENTS           | The product is in compliance with the guideline CPMP/ICH/283/95  | Complies       |
| MICROBIOLOGICAL CONTROL     | The product complies with the microbiological purity criteria of European Pharmacopoeia monographs EP 2.6.12 and EP 2.6.13 | Complies       |

### NOTES

#### NOTES

\*Periodically measured value.

GMO free (Reg. EC 1829-1830/2003); suitable for food use (E 422): the product is food approved according to EU Directive 2008/84/EC and Regulation 1333/2008/EC. The product complies with FDA §182.1320 on the GRAS status (Generally Recognized as Safe).

#### PHARMAPOEIA

Complies with EP VII ed. (2011), USP-NF

All specifications are as provided by the original manufacturer. They do not imply any exemption from identifying and inspecting the product before its use, the final user being fully responsible for the adoption and the correct usage of the product.

Technical director  
Dr. Giovanni Summonte

*Giovanni Summonte*

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